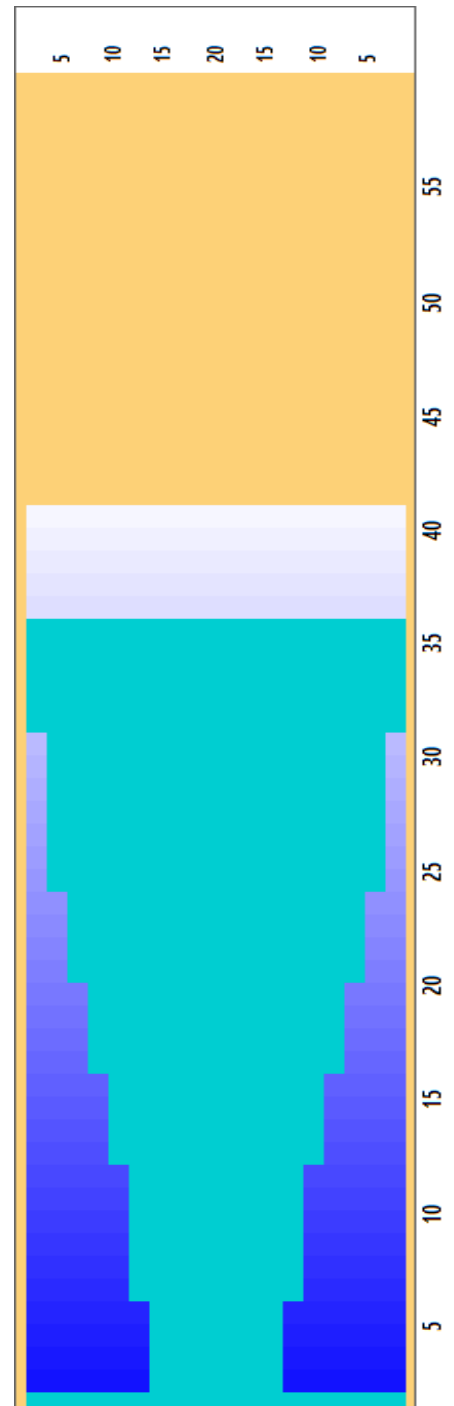


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	55 ul
Forward Oil Total	28.82 mL	Reverse Oil Total	0 mL	Volume Oil Total	28.82 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL A	Tank B Conditioner	KEGEL B

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	B	74	0.0	2.5	2.5	4070
2	14L	14R	3	10	3	B	39	2.5	6.7	4.2	2145
3	12L	12R	3	14	3	B	51	6.7	12.6	5.9	2805
4	10L	10R	2	14	3	B	42	12.6	16.5	3.9	2310
5	8L	8R	2	14	3	B	50	16.5	20.4	3.9	2750
6	6L	6R	2	14	3	A	58	20.4	24.3	3.9	3190
7	4L	4R	3	18	3	A	99	24.3	31.9	7.6	5445
8	2L	2R	3	10	3	A	111	31.9	36.1	4.2	6105
9	2L	2R	0	22	3	B	0	36.1	41.0	4.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	0.0	-41.0	0

Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.44	1.45	1.03	1.03	1.45	2.44

